Vale ESG Webinar Risk Management

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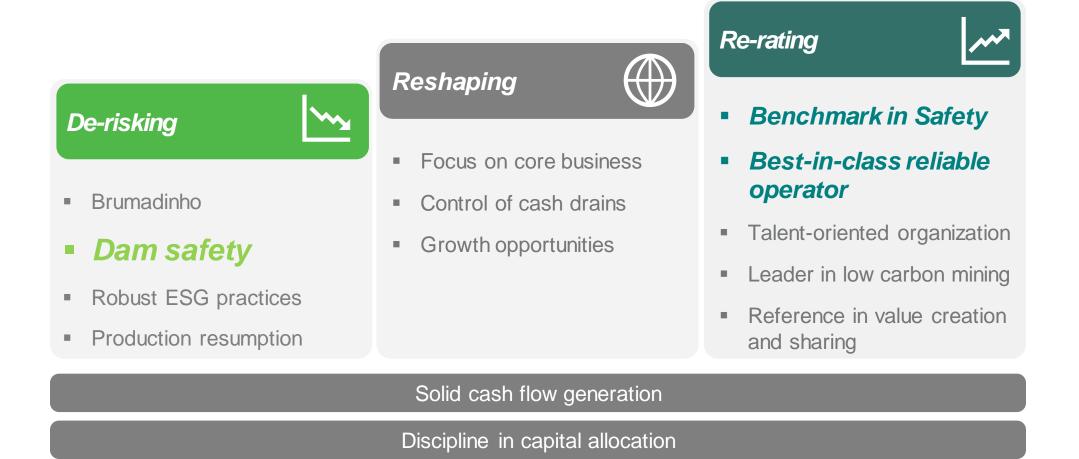


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De-risking Vale through Safety and Operational Excellence





The cultural transformation

is keeping pace...

The Pulse:

17,000 employees assessing key behaviors across Vale



Learning together

VALE

¹ D&I stands for Diversity & Inclusion. ² VPS stands for Vale Production System, Vale's management model.

... supported by a strong governance for safety and risk management





Risk management model

Carlos Medeiros, Executive Vice President of Safety and Operational Excellence

An integrated risk map supports the decision-making process

Risk categories

Strategic	People	Sustainability and F	Reputation	Finance
 Budget and Planning Intellectual property Sales/Commercial Projects and investments Associated companies 	Outsourcing and partner Relationship with Unions Organizational structure Abusive and discriminate Training, recruitment and Staff dependency / succ Adherence to Labor Law	 Climate Change and culture Waste, effluents and en Socio-Environmental of Human Rights Relationship with comm 	 Connissions Frei Inversions Inversions Case Cape Insurant Creations Final 	estor Relations
Operational	Geotechnical	Business Continuity	Compliance	e Cybernetic
 Occupational Safety Occupational Health & Hygiene Compliance with H&S Norms Process Safety Production disruption / material losses 	 Tailings dams Pile Embankments, cuts and slopes Underground mines 	 Shortage of critical raw materials Water and energy availability Licenses, concessions and mining right Mine, rail, road and port structure Shipping and inland waterway Waste and tailings disposal Availability and quality of mineral resert 	AntitrustData ProtectionLitigation	 Loss of data

VALE

The Safety and Operational Excellence Executive Office was created in 2019...



The risk management model based on **3 lines of defense** supports the office's **independence**

1 st Line of Operations 1 st Layer	Defense s and Busines 2 nd Layer	2 nd Line of Defense Specialist	3 rd Line of Defense Internal Audit	
"Asset Owner"	Business Unit			
Operation & Maintenance	Maintenance Engineering	Governance Standards definition	Compliance with the Company's Policies and standards	
	Capital Projects) (Development)	Compliance check		
Monitoring & Inspection	Long-term Mine Planning			



... to ensure an effective risk management

Office's reporting routine

Half-year reports to the Board of Directors

Half-year reports to the Fiscal Council

Monthly reports¹

to the Operational Excellence and Risk Committee, which reports monthly to the Board of Directors

Weekly reports

to the Executive Board

Ad-hoc reports

- whenever a risk out of the tolerable limit is identified Operations shutdown² as a result of more stringent Health & Safety protocols

- Operations at Sossego
- Operations at Onça Puma
- Operations at Voisey's Bay
- VNC Refinery
- Simões Filho Plant
- Mina Azul
- Project Salobo III
- Project VBME
- Port Colborne Refinery

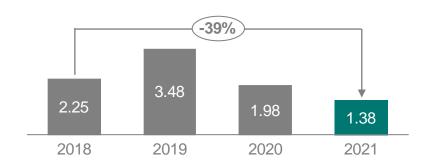
Non-exhaustive list

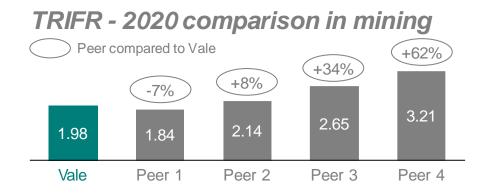


Occupational Health & Safety

We are building a sustainable performance in Health & Safety ...

TRIFR¹





Innovation to reduce risk exposure

 Digital workforce: Eliminating at-site risks by accelerating remote working

Automation:

- Brucutu mine's entire fleet is autonomous
- In Sudbury, 40 autonomous trucks
- Remotely controlled equipment for decharacterization of critical dams
- Unmanned train operation at Timbopeba site



¹ Total Recordable Injury Frequency Rate.

... as we are making progress with our commitments



Zero high-potential recordable injuries (N2)¹

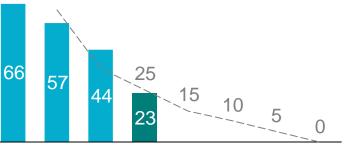


Reduce by 50% employee exposure to key health risks²



Eliminate very high-risk scenarios³

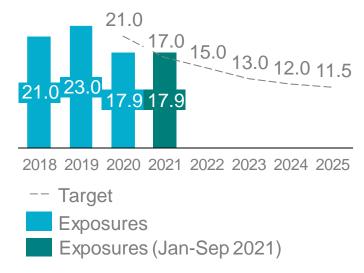
Reduction of high-potential recordable injuries (N2 - absolute values⁴)



2018 2019 2020 2021 2022 2023 2024 2025



Reduction of exposures above the Occupational Exposure Limit (OEL)





Note: Commitments by 2025.

¹ Injuries which are considered a precursor to fatal accidents. ² Physical, chemical or biological risks. ³ According to Vale's risk matrix, based on 2019. ⁴ Includes ow nemployees and third parties.

HIRA implementation

All sites are already covered by HIRA¹ first cycle...



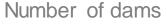
Reassessments every 3 years (critical sites) or 5 years (non-critical sites)

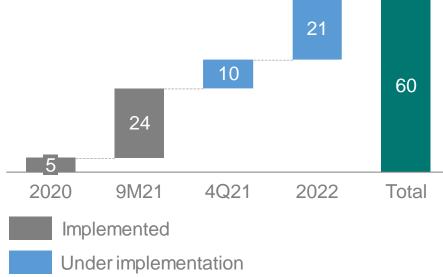


¹Hazard Identification and Risk Assessment. ²Includes New Caledonia, as the assessment was performed before Vale's exit from the business.

... with rollout to our dam portfolio

HIRA for Dams and Tailings Storage Facilities





- Focus on key tailings dams¹ operated by Vale
- Assess Material Unwanted Events
- Identify, design and implement Critical Controls
- Prioritize and implement Immediate Actions for risk reduction
- Supported by external expert companies



¹ Includes facilities within Vale operations and excludes Non-operated Joint Ventures (JVs). Key tailings storage facilities based on the definition agreed by the International Council on Mining and Metals Tailings Advisory Group in response to the Church of England information request, which may differ from Brazilian National Mining Agency definition.

Operational Excellence



The VPS¹ is the vehicle of our cultural transformation...



Structuring

- ✓ Simplification of the management model
- ✓ Publication of the VPS Manual and Rulers
- ✓ Structuring performance cycles
- ✓ Training of employees in VPS

2019-2020

Back to basics

- 5S, routine management
- Technical capacitation
- Maintenance strategy
- Structuring maintenance plans and control
- Basic guidelines (maintenance, operation, geotechnical)
- VPS Assessment

2021-2022

Continuous improvement and operational stability

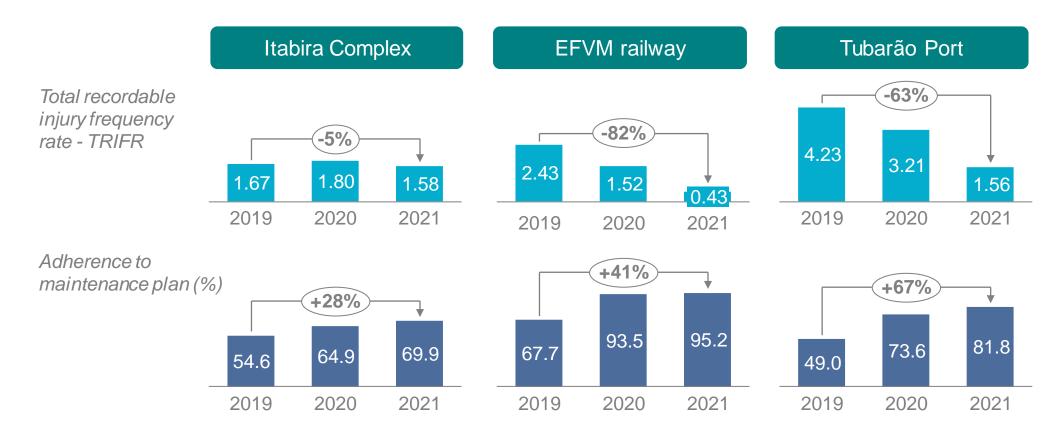
- Standardization of priority tasks
- MICT² technical training
- Waste reduction and increased productivity
- Problem exposure culture and continuous improvement
- Consolidation of maintenance and operation processes

2023-2025



'Vale's integrated management system. The acronym stands for "Vale Production System". 2Vale's integrated MICT stands for Integrated Model of Technical Training.

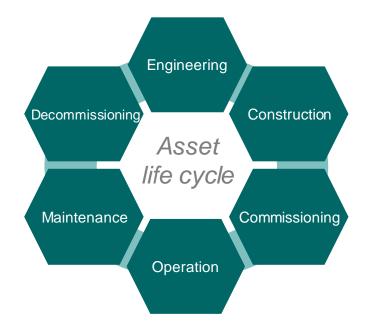
... and drives Vale to become the best-in-class reliable operator

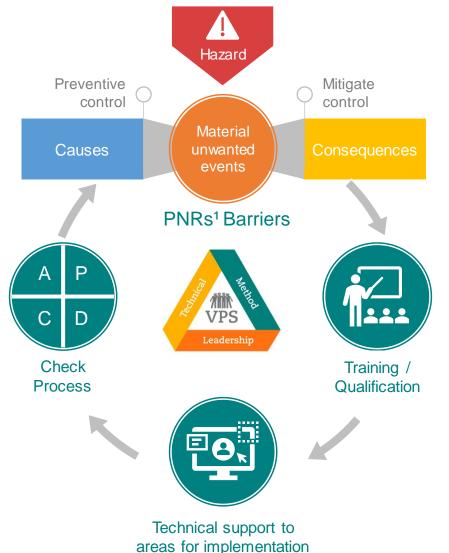






We promote the Safety and Integrity of our assets throughout their life cycle







¹ Normative standards.

Our Asset Integrity technical standards are global for critical assets

~50% Rail Ports and bridges of standards Systems, Pumping systems defined by the end of 2021 layout and Hazardous material handling Explosives structures **Risk assessment** Combustible dusts and solids **Benchmarks** Plant layout, escape route International standards **Fire Protection** Protection and firefighting systems Best engineering practices Detection and alarm systems & Fighting Accident history Material handling systems Engineering companies Equipment Structural integrity Furnaces, reactors, off-gas systems +17,000 Electrical, Instrumentation and control Incident energy Automation, employees trained in Power station protection systems Instrumentation Asset Integrity standards



Dam management

Progress with TDMS and the Decharacterization Program

Tailings & Dams Management System

Routine

- New dam management policy
- Responsibility assignment matrix revised
- 25 requirements and guidelines
- Periodic assessment by the assurance team

Performance

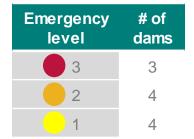
- 100% of dams¹ with Engineer of Record
- Continuous monitoring and inspections
- Periodic and immediate reports to upper management

Risk assessment

- 100% tailings dam portfolio covered by risk assessment (HIRA) by the end of 2022
- Rigorous enforcement of updated emergency level requirements

Upstream² Dam³ Decharacterization Program

- 6 upstream dam eliminated since 2019
- 24 upstream dam to eliminate:



- Back-up dams for all level-3 dams
- No dam at emergency level 3 by 2025
- Program's completion by 2029



Commitment to comply with the GISTM

Tailings storage facilities (TSF) operated by Vale will be in conformance with the GISTM:

- Those with "Extreme" or "Very high" potential consequences, by August 5th, 2023
- All other, not in a state of safe closure, by August 5th, 2025

1st step – Self-Assessment By the 1st Line of Defense

Completion by October 2021

A form-based tool for the assessment of each TSF (with supporting evidence). Cover all 77 auditable requirements. **2nd step – Gap Assessment** By 2nd Line + external consulting

Completion by February 2022

Re-assessment of select TSFs for full compliance

Key findings in December 2021

3rd step – External Audit By independent, external party

Deadline for completion to be defined

Depending on further guidance by the ICMM



Decharacterization of

8B dam Nova Lima (MG)



Decharacterization of Dique Rio do Peixe

Decharacterization of Fernadinho dam Vargem Grande Complex (MG)

Name of

Sul Superior back-up dam Barão de Cocais, MG, Brazil

Marin 1

Forquilhas and Grupo **back-up dam** Ouro Preto and Itabirito (MG)



Closing remarks

We are building a safer and more reliable Vale

Geotechnical Monitoring Center Parauapebas (PA)

